

Grass-based circular business models for rural agri-food value chains

Swedish DEMO

Local, heat treated, quality assured reed canary grass animal bedding increasing circularity

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Background and goal

- New alternative of animal bedding
- Replaces wood-based animal bedding
- Use of unused land for cultivation of reed canary grass
- Create new business and service in rural areas
- Two DEMO sites
- Different scale and different locations



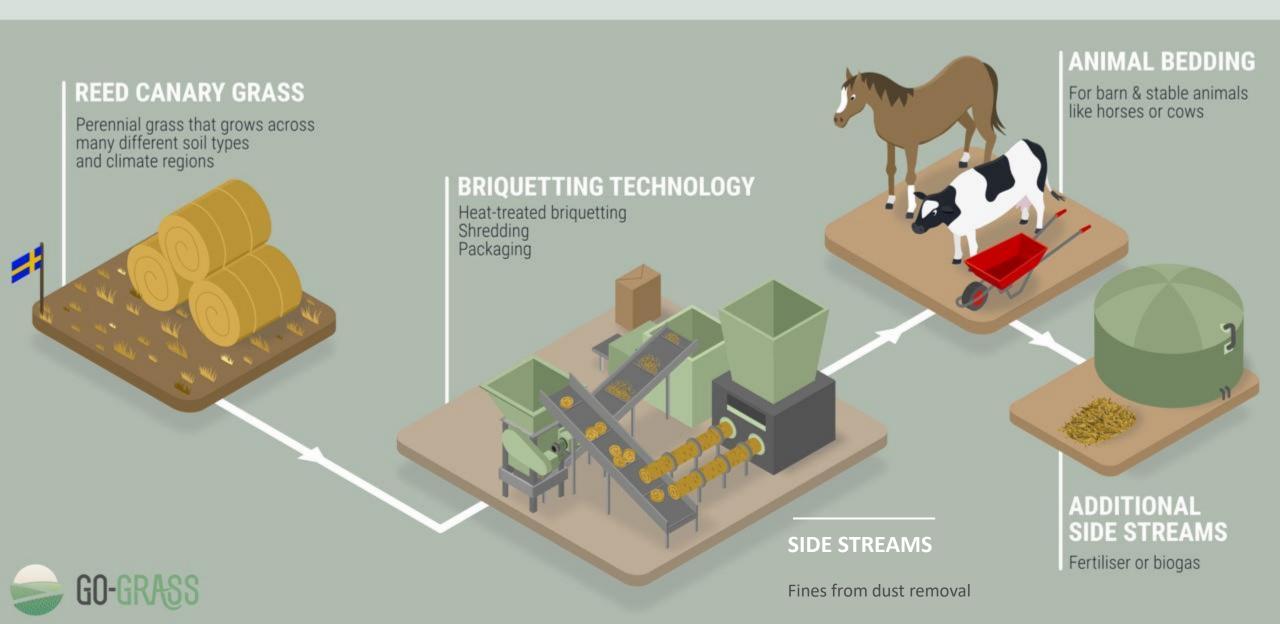




Develop a local small-scale plant to produce reed canary grass animal bedding that is profitable at farm level



Animal bedding - farm-level production





Animal bedding "Klimatströ"

- "Klimatströ" a protected trademark
- Compressed and requires little storage space
- Heat treated, eliminates bacteria and mold spores and inhibits seed dispersal
- ❖ A stable and soft bed that lies still, reduces risk of sores
- Binds the ammonia smell and provides a good stable climate
- ❖ Increases the value of the fertilizer when used on field or in biogas plants





	Guideline					
	value	Bale	Bale	ı	Klimatströ	Klimatströ
Mold Fungus log cfu/g	<5	5	,2	6,2	2,3	2,6





Development increased efficiency

Bale shredder-first step in the processing chain

- Test-right straw length, with or without net
- Rebuilt the shredder to electrical driven
- ❖ High fuel prices and requirement to use the tractor
- * Extended the drum to increase number of bales









Development increased capacity

Briquetting machine, Duo press

- Increased capacity (double)
- Synchronize the process and better serve the market











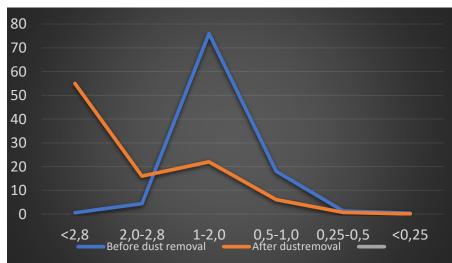


Secure the product quality

Briquette shredder and dust removal

- Feedback from users, too dusty material
- The dust equipment removes about 8-10 % fines and the material contain less dust
- Percentage particle distribution after dust removal
- ❖ A market for the dust to soil improvement











Secure the packaging

Packaging and distribution

- Small bags, 20 kg to simplify transport, storage and handling
- Half manual version of packaging machine
- Improved function, equipment that weigh the material when falling into the press
- Adjustments to make it more efficient
- Optimal filling of big bags and packaging on pallets





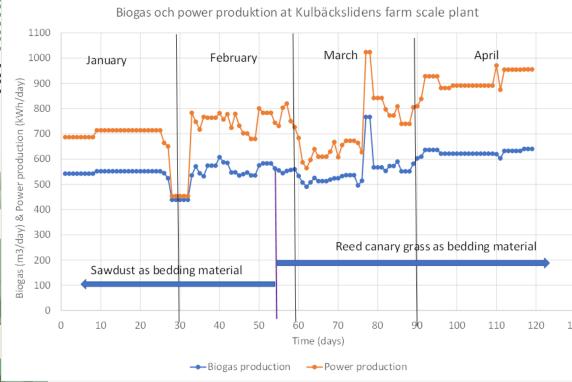






Customer tests and feedback

GN-GRASS





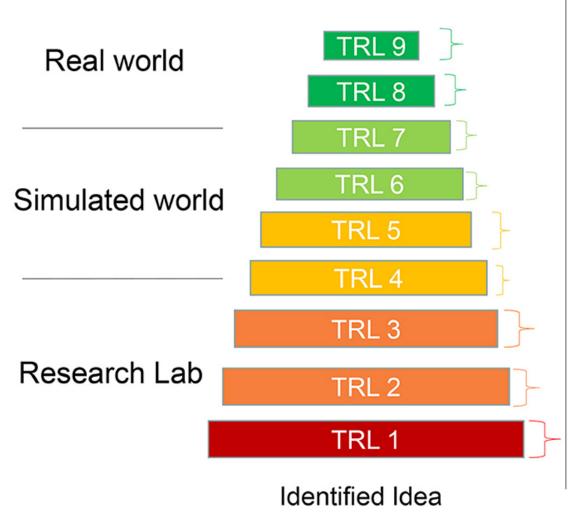
Long-term test at dairy farm with biogas production





Technology readiness level (TRL)

- After last improvements and adjustments, the Swedish demo reach
- ❖ TRL 8 System completed and qualified through test and demonstration.
- The product has been launched into the market



Commercial deployment



This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement **N° 862674**

Economic analysis

		Scenario 1: 2 Duo press (222 ton)	Scenario 2: 2 Duo press (500 ton)	Unit
COST:				
Investment:	Infrastructure (excluding personnel costs)	176,225	176,225	SEK/year
Running costs:				
	Labour costs	264,059	594,727	SEK/year
	Raw material	333,000	750,000	SEK/year
	Other running costs	89,194	200,888	SEK/year
TOTAL COSTS:		862,478	1,721,840	SEK/year
BENEFIT:				
Product sales				
	Amount per year (raw material - 10% dust-fine fraction)	200	450	ton dry matter
	Price per unit exkl VAT	3,750	3,750	SEK/ton
	Sales of outsorted fine fraction	2,500	2,500	SEK/ton
	Turnover	805,000	1,812,500	SEK/Year
Balance:		<u>-57,478</u>	90,660	SEK/ Year







Market price other products

- Customers compare the price with wood based products:
- Wood shavings
- Wood pellets
- Price for similar products in the market are higher
- Need to pay for increased value

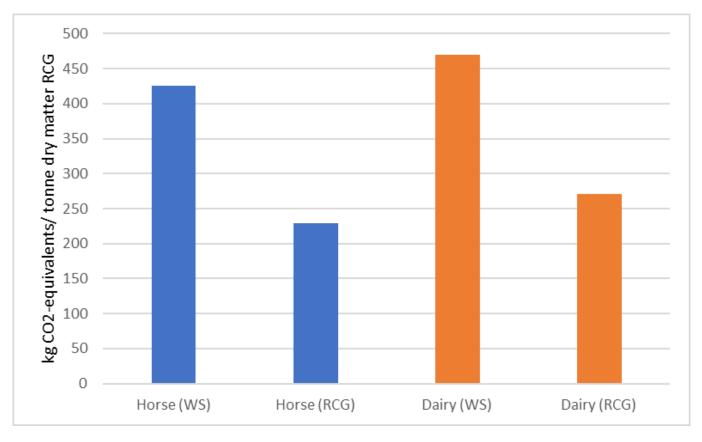






Climate impact

- From cultivation to use as fertilizer
- The horse manure is spread on arable land
- The manure from the dairy farm to biogas production
- "Klimatströ" has a significantly better climate performance than wood shavings



Klimatströ (RCG) compared to wood shavings (WS)

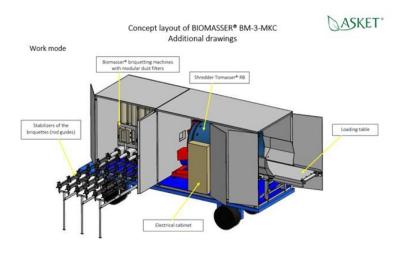




Outlook

- ❖ A commercial animal bedding product to sell and distribute
- Continued production for different customers
- Collaboration with a research project-calf rearing and animal health
- Market communications, sales and distribution
- Continue dialogue with Asket, adapted technology for new producers









Thank You!

